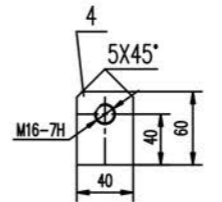
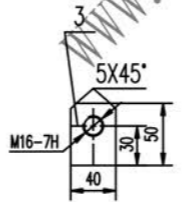
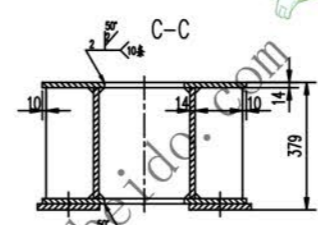
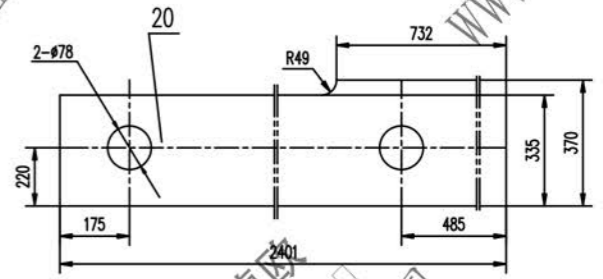
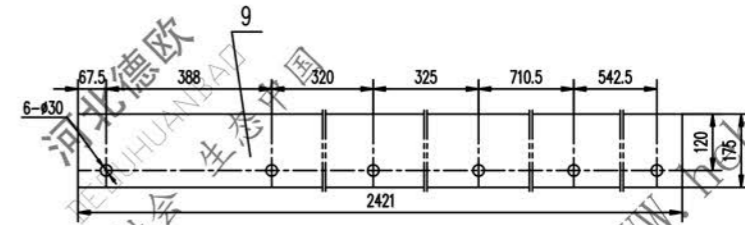
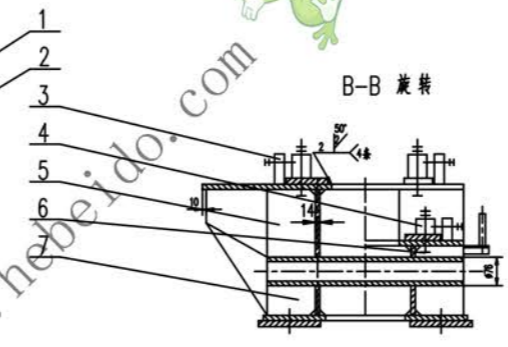
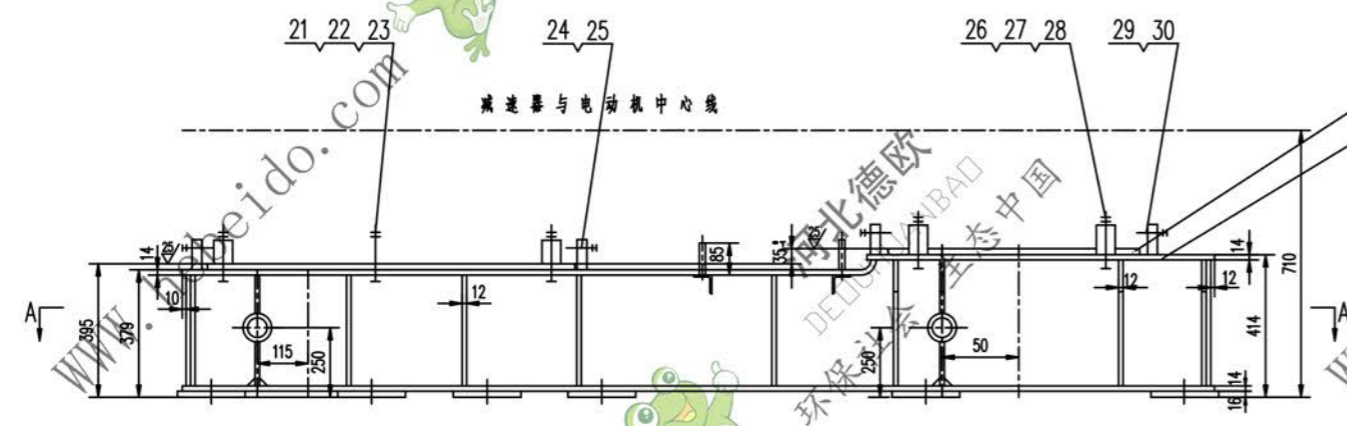


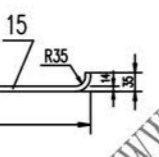
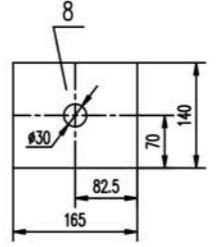
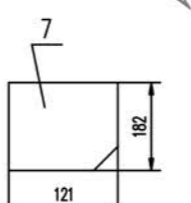
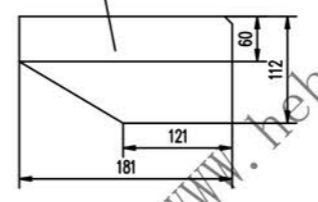
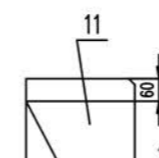
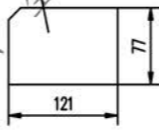
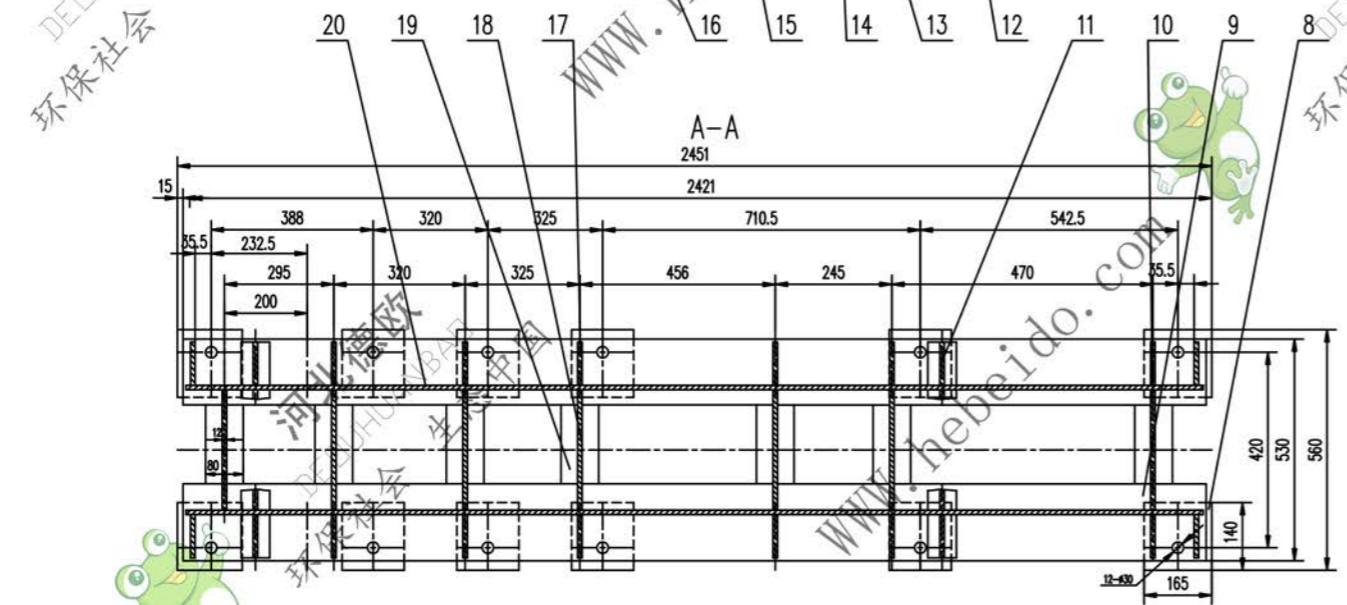
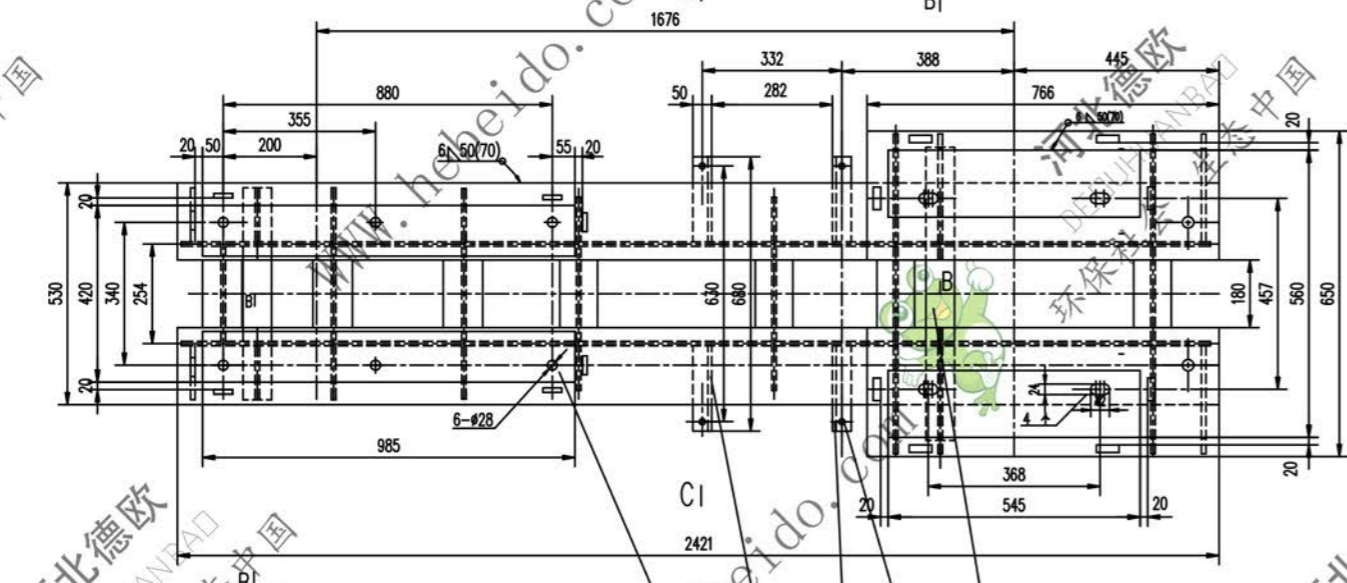
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技术要求

1. 所有下料表面表面粗糙度 Ra
2. 未注焊缝均为连续角焊, 焊缝高度为设计件最小厚度
3. 所有孔表面粗糙度为 Ra
4. 未注倒角 15X45°
5. 轴衬圆轴轴后焊接
6. 本图集符合 GB10599-2008 规定

序号	代号	名称	数量	材料	重量 (kg)	备注
30	GB41-86	螺母	M16	8	—	0.034/0.272
29	GB85-88	螺钉	M16X80	8	—	0.125/1.000
28	GB97.1-85	垫圈	20	4	—	0.017/0.068
27	GB41-86	螺母	M20	8	—	0.062/0.496
26	GB5784-86	螺栓	M20X130	4	—	0.395/1.580
25	GB41-86	螺母	M16	8	—	0.034/0.272
24	GB85-88	螺钉	M16X80	8	—	0.125/1.000
23	GB97.1-85	垫圈	24	6	—	0.032/0.192
22	GB41-86	螺母	M24	12	—	0.112/1.344
21	GB7580-86	螺栓	M24X150	6	—	0.889/4.134
20		钢板	14	2	Q235-A	89.11/178.2
19		钢板	14X80X(180)	14	Q235-A	1.572/22.0
18		钢板	12X240X335	5	Q235-A	7.525/37.62
17		钢板	12X121X335	10	Q235-A	3.794/37.94
16		钢板	(16)X110X985	2	Q235-A	13.6/27.2
15		钢板	14X175X1685	2	Q235-A	32.5/65.01
14		角钢	50X50X5-206	4	Q235-A	0.777/3.108
13		圆钢	16X85	4	20	0.134/0.536
12		管	φ76X12X510	2	Q235-A	9.659/19.31
11		钢板	φ12	6	Q235-A	5.398/32.38
10		钢板	12X240X370	2	Q235-A	8.312/16.62
9		钢板	14	2	Q235-A	46.3/26
8		钢板	16X140X165	12	Q235-A	2.883/34.59
7		钢板	12	4	Q235-A	2.061/8.244
6		钢板	12	2	Q235-A	0.872/1.744
5		钢板	12	2	Q235-A	1.751/3.502
4		挡板	φ16	8	Q235-A	0.290/2.320
3		挡板	16	8	Q235-A	0.240/1.920
2		钢板	14X235X766	2	Q235-A	19.65/39.31
1		钢板	(16)X110X545	2	Q235-A	10.95/21.90



驱动装置架

比例 1:1

重量 656.4 kg

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